

RECEIVED  
CENTRAL FAX CENTER

SEP 30 2005

MARTIN & FERRARO, LLP  
1557 Lake O'Pines Street, NE  
Hartville, Ohio 44632Telephone  
(330) 877-0700Facsimile  
(330) 877-2030

## FACSIMILE TRANSMITTAL

## TO:

Name: Mail Stop AMENDMENT  
Group Art Unit 3764/Examiner Michael Brown

Firm: U.S. Patent &amp; Trademark Office

Fax No.: 571-273-4702

Subject: U.S. Patent Application No. 08/480,908  
Gary K. Michelson  
Filed: June 7, 1995  
THREADED FRUSTO-CONICAL INTERBODY  
SPINAL FUSION IMPLANTS  
Attorney Docket No. 101.0053-00000  
Customer No. 22882

## FROM:

Name: Thomas H. Martin, Esq.

Phone No.: 330-877-2277

No. of Pages (including this): 43

Date: September 30, 2005

Confirmation Copy to Follow: NO

## Message:


TRANSMISSION 3(C) OF 4

RECEIVED  
OIPE/IAP

OCT 04 2005

## CERTIFICATE OF TRANSMISSION UNDER 37 C.F.R. 1.8

I hereby certify that the attached Transmittal Form (in duplicate; \$1,020.00 total amount to cover the three-month extension fee is to be charged to Deposit Account No. 50-1068), Reply to Office Action, Declaration of Gary K. Michelson Under 37 C.F.R. § 1.131 with Exhibits A and B, and Declaration of Amedeo F. Ferraro with Exhibits A-H are being facsimile transmitted to the U.S. Patent and Trademark Office on September 30, 2005.



Todd M. Martin

If there is a problem with this transmission please call Sandy Blackmon at 330-877-1202 or the sender at the number above.

The information contained in this facsimile message is privileged and confidential information intended only for the use of the addressee listed above. If you are not the intended recipient or the employee or agent responsible to deliver this message to the intended recipient, please do not use this transmission in any way, but contact the sender by telephone.

42 of 77

RECEIVED  
CENTRAL FAX CENTER

SEP 30 2005

radius  $R_6$  that is variable with respect to the longitudinal axis  $L_6$  such that the major diameter of the external thread 628 has an overall configuration that is substantially frusto-conical.

Referring to Figure 16, an end view of the implant 620 placed beside implant 621 is shown. The implant 620 has a thread height that is constant with respect to the body 622 such that the external thread 628 has a height that is greater at the sides 670 and 672. In this manner, two implants 620 and 621 can be placed beside each other with the external thread 628 of each implant interdigitated allowing for closer adjacent placement of the two implants as a result of the substantial overlap of the external thread 628 at the side 670 or 672 of the implants. is also frusto-conical in shape.

Referring to Figure 17, an alternative embodiment of the implant of the present invention is shown and generally referred to by the numeral 700. The implant 700 is similar in configuration to implant 20 shown in Figure 1, except that the body 722 has an irregular configuration. The configuration of the body 722 has a root diameter  $D$  which is variable in size throughout the length of the implant 700 and, as shown in this embodiment, comprises larger root diameter portions 750 and smaller diameter portions 752. It is appreciated that each of the large diameter portions 750 may be of the same or different diameter and each of the smaller diameter portions 752 may be of the same or different diameter.

The outer surface of the body 722 of implant 720 may be filled with fusion promoting substances such that the smaller diameter portions 752 may hold such fusion promoting substances. If so filled, the composite of the implant 700 and the fusion promoting material could still produce an even external surface of the body 722 if so desired.

The embodiments of the frusto-conical implants of the present invention described above may be implanted with the method

described below.

In the preferred method of the present invention, the diseased disc between two vertebrae is at least partially removed.

The two vertebrae adjacent the diseased disc are then optimally distracted and placed in the desired amount of lordosis by any of a number of well known means including, but not limited to, those means that distract the vertebral bodies by engaging screws placed into the anterior aspect of the vertebral bodies, and disc space distractors that are placed from the anterior aspect of the spine into the disc space and are then used to urge the vertebral endplates away from each other and into lordosis. When the correct amount of distraction and lordosis have been achieved at the affected disc level, then a frusto-conical space is created from anterior to posterior between the adjacent vertebrae. The frusto-conical space that is created is greater in diameter than the disc space height, such that some bone is removed from each of the adjacent vertebrae. The created space is generally frusto-conical in shape, being greatest in diameter anteriorly and tapering to a lesser diameter posteriorly.

It should be noted that where the spine is of sufficient width, it may be possible to prepare two such frusto-conical spaces side-by-side at the same disc level, allowing for the use of two implants instead of one. In either event, once the frusto-conical space is prepared and all debris removed, the implant is then inserted into the prepared space across the disc space, penetrating into each of the adjacent vertebrae, from anterior to posterior.

In the preferred embodiment, the diseased disc is first removed by conventional discectomy. The depth of the disc space is then determined by direct measurement. An interspace distractor such as that described by Michelson in U.S. Patent Application Serial No. 08/396,414 entitled apparatus and method of inserting spinal implants, incorporated herein by reference, is then inserted

into the disc space. A series of such distractors are available and are sequentially inserted until the optimal amount of distraction across the disc space is achieved. The interspace distractors utilized for this purpose are wedged so as to induce physiological lordosis. An outer sleeve is then fitted over the barrel portion of the interspace distractor and firmly seated in engagement with the spine. As previously described in U.S. Patent Application Serial No. 08/396,414, said outer sleeve may itself have extended portions capable of either maintaining or of obtaining and maintaining distraction. Said outer sleeve may also have vertebrae engaging prongs to further stabilize the outer sleeve to the spine and to more rigidly control motion at the adjacent vertebrae. As described in U.S. Patent Application Serial No. 08/396,414, the use of the extended outer sleeve with distractor portions actually makes it possible to achieve the optimal distraction and lordosis without the use of the described interspace distractor. However, if the interspace distractor is used, then the outer sleeve is fully engaged to the spine, the distractor is removed, and in the preferred method by use of a slap-hammer, engaging the most proximal aspect of the distractor.

Referring to Figure 17, a segment of the spinal column S is shown with vertebrae V<sub>1</sub> and V<sub>2</sub> shown in lordosis adjacent to disc space D<sub>1</sub> and vertebrae V<sub>2</sub> and V<sub>3</sub> shown not in lordosis, but relatively parallel to each other adjacent disc space D<sub>2</sub>. A first drill 810 making an opening 812 across the disc space D<sub>1</sub>, and into adjacent vertebrae V<sub>1</sub> and V<sub>2</sub>, and a second drill 820 making an opening 822 across the disc space D<sub>2</sub> and into adjacent vertebrae V<sub>2</sub> and V<sub>3</sub> are shown in Figure 17. In the preferred embodiment, the interbody spinal fusion implant itself is threaded and frusto-conical in shape and therefore, the remaining portion of the procedure will be described in regard to that particular embodiment of the present invention. With the disc space fully distracted and

in anatomical lordosis and with the outer sleeve firmly engaged to the spine, it is then desirable to prepare the spine for receipt of the interbody fusion implant. It is preferable to prepare a space across the disc space and penetrating into the adjacent vertebrae which space corresponds roughly to the root dimensions of the implant to be implanted. For this purpose, a stopped-out bone cutting instrument is inserted through the outer sleeve, the shape of the cutting portion of the first drill 510 generally corresponding to the frusto-conical shape of the root diameter of the implant being inserted. This instrument may take the form of a frusto-conical drill or a mill and may be used to cut the bone by rotation, said rotation being achieved either through a manual handle or with power. Having prepared the space, the surgeon has two options. One is to remove the outer sleeve and then, because the implant is itself frusto-conical, screw the implant in using an implant driver capable of locking to the implant. The other is to leave the outer sleeve in place during the insertion of the implant.

If the surgeon wishes to remove the outer sleeve, the insertion of the implant itself causes a reproduction of the previous distraction which is easily achieved as the implant itself is frusto-conical in shape and the space created by the removal of the bone to either side of the disc space essentially corresponds to the root diameter of the implant such that as the implant is inserted, the threads are embedded into the vertebrae adjacent the disc space. Once the implant is fully inserted, the insertion apparatus is disconnected from the implant. If the cervical disc space is sufficiently wide from side-to-side, the procedure is performed in the same manner except that either a double-barrelled outer sleeve may be used or the previously described procedure essentially performed twice at the same disc level, such that a pair of implants may be inserted side-by-side.

CONICAL.APG

23

In the alternative, if the surgeon wishes to leave the outer sleeve in place during the insertion of the implant and if the implant, as per this example has both a minor and a major diameter such as with a threaded implant, then the bone removing portion of the drilling means needs to generally correspond to the root diameter of the implant while the inside diameter of the outer sleeve needs to be great enough to allow the passage of the major diameter of the implant. It is desirable to stabilize the bone removal instrument and to assure that it removes equal portions of bone from each of the adjacent vertebrae. This may be achieved by a reduction sleeve which fits between the bone removal means and the inner wall of the outer sleeve and which essentially corresponds to the difference between the minor and major diameters of the implant, or some portion of the drill shaft proximal to the cutting end may have a diameter which corresponds to the major diameter of the implant even while the distal bone removing portion corresponds to the root diameter of the implant. In either way, the bone removal instrument is both stabilized and centered within the outer sleeve.

The approach to the lumbar spine may either be retroperitoneal, or transperitoneal. The procedure may be performed under direct vision, or laproscopically with the use of an endoscope. Generally it is preferable to utilize two implants which are inserted in an anterior to posterior direction, one to either side of the midline. The implants may be inserted using either a single-barrelled or double-barrelled outer sleeve, and by the methods previously described in the pending U.S. Patent Application Serial No. 08/396,414 [REDACTED]. As also previously described, in co-pending application Serial No. 08/396,414, the methods can be utilized for the insertion of non-threaded implants in which case said implants are linearly advanced rather than threaded in. And finally, as previously described in co-pending

CONICAL.APG

24

**BEST AVAILABLE COPY**

application 08/390,131, the implants themselves may have truncations on the sides to form a planar surface parallel to the longitudinal axis of the implant, such that it is possible to fit two such implants more closely together by narrowing the width of each while preserving their height.

Referring again to Figure 17, in an alternative method of implant insertion, the use of at least partially frusto-conical interbody spinal fusion implants allows for the creation of lordosis by the implant itself where none is present to begin with as with the angular relationship of  $V_2$  and  $V_3$  shown in Figure 17. As per this example, the disc space  $D_2$  which in the preferred circumstance would be fully distracted but need not be, but lacking lordosis, could have a bore drilled across that space such that equal arcs of bone  $A_1$  and  $A_2$  are removed from each of the adjacent vertebrae  $V_2$  and  $V_3$  using a drill 820 or bone milling device capable of producing a cylindrical bore. Where one such boring is performed, it would generally be in the center line and directed from anterior to posterior. This might be appropriate for use in the cervical spine. More commonly and as generally would be the rule in the lumbar spine, a pair of bores would be so created from anterior to posterior, one to each side of the midline. The essential feature here is that the vertebrae, whether distracted from each other or not, are essentially lacking the full restoration of lordosis. The use of the substantially cylindrical bone removal instrument 820, (e.g. a drill), provides for the removal of a generally uniform thickness of bone from each of the adjacent vertebrae from anterior to posterior. The insertion of a frusto-conical implant, having a larger diameter at its trailing edge than at its leading edge, then forces the anterior aspects of the adjacent vertebrae apart more so than the posterior aspects where the diameter is lesser. This utilizes the implant to produce the desired lordosis.

While the present invention has been described in detail with regards to the preferred embodiments, it is appreciated that other variations of the present invention may be devised which do not depart from the inventive concept of the present invention. In particular, it is appreciated that the various teachings described in regards to the specific embodiments herein may be combined in a variety of ways such that the features are not limited to the specific embodiments described above.

Each of the features disclosed in the various embodiments and their functional equivalents may be combined in any combination sufficient to achieve the purposes of the present invention as described herein.

What is claimed is:

1. A frusto-conical interbody spinal fusion implant made of a material appropriate for human implantation, comprising:

a substantially frusto-conical body having an insertion end, a trailing end and an outer surface; and

bone engaging means for engaging said implant to adjacent vertebrae of the spine.

2. The spinal fusion implant of claim 1 in which said bone engaging means comprises an external thread.

3. The spinal fusion implant of claim 2 in which said external thread has a substantially cylindrical external configuration.

5. The spinal fusion implant of claim 1 in which said bone engaging means comprises a roughened outer surface.

6. The spinal fusion implant of claim 1 in which said bone engaging means comprises a plurality of posts spaced apart along at least a portion of the outer surface of said body.

7. The spinal fusion implant of claim 7 in which said plurality of posts have a head portion and a stem portion, said head portion having a wider diameter than said stem portion.

8. The spinal fusion implant of claim 1 in which said bone engaging means comprises a mesh material with a plurality of interstices for receiving fusion promoting material.

10. The spinal fusion implant of claim 1 in which said implant has an internal chamber and an access opening for accessing said internal chamber.



11. The spinal fusion implant of claim 10 in which said internal chamber is capable of containing fusion promoting material.

12. The spinal fusion implant of claim 10 in which said implant comprises a wall surrounding said internal chamber.

13. The spinal fusion implant of claim 10 in which said wall has a plurality of openings passing therethrough in communication with said internal chamber.

14. The spinal fusion implant of claim 1 having a plurality of openings capable retaining fusion promoting material.

15. The spinal fusion implant of claim 1 in which said bone engaging means includes a plurality of surface roughenings for engaging said adjacent vertebrae and for maintaining said implant in place, said surface roughenings being present on at least a portion of the outer surface of said implant.

16. The spinal fusion implant of claim 15 in which said surface roughenings include a plurality of ratchetings.

18. The spinal fusion implant of claim 15 in which said surface roughenings include knurling.

19. The spinal fusion implant of claim 1 in which said implant comprises a bone ingrowth material.

19a. The spinal fusion implant of claim 1 in which said implant comprises a fusion promoting material

20. The spinal fusion implant of claim 10 in which said implant

has a removable closing means for closing said access opening.

21. The spinal fusion implant of claim 1 in which one end of said implant includes an engagement means for engaging instrumentation for the insertion of said implant.

22. The spinal fusion implant of claim 1 in which at least a portion of said outer surface comprises wells having partial walls.

23. [REDACTED] A partially conical spinal fusion implant made of a material appropriate for human implantation, said spinal fusion implant comprising a frusto-conical body having a maximum diameter portion; said body having an exterior surface configured to be placed in close proximity to a second partially conical spinal fusion implant, said first and second implants when placed together having a combined overall width that is less than the sum of the individual maximum diameters of each of said first and second implants.

24. The spinal fusion implant of claim 23 having a longitudinal central axis and at least one truncated side forming a planar surface parallel to said central axis.

25. The spinal fusion implant of claim 24 in which said truncated side is located at least in part at said maximum diameter portion.

26. A method for inserting at least one frusto-conical spinal fusion implant made of a material appropriate for human implantation, said implant comprising a partially conical body and bone engaging means for engaging the adjacent vertebrae in a segment of the spinal column, comprising the steps of:

distracting the two vertebrae adjacent the diseased disc and

placing the two vertebrae in the desired amount of lordosis;

drilling a recipient bore across the disc space and into the adjacent vertebrae, said bore being greater in diameter than the disc space height such that some bone is removed from each of the adjacent vertebrae; and

inserting a frusto-conical spinal fusion implant into said recipient bore.

27. The method of claim 26 in which said bore is generally conical in shape.

28. The method claim 27 in which said bore is greatest in diameter anteriorly and tapering to a lesser diameter posteriorly.

4. The spinal fusion implant of claim 2 in which said external thread has a partially conical configuration that parallels the configuration of said body.

9. The spinal fusion implant of claim 8 in which said mesh material is made of a surgically implantable metal.

ABSTRACT

The present invention is directed to a variety of interbody spinal fusion implants having at least a partially frusto-conical configuration and the instrumentation and methods by which the implants of the present invention can be utilized to achieve a desired anatomical lordosis of the spine. The spinal fusion implants of the present invention may be relatively solid or hollow and may have surface roughenings to promote bone ingrowth and stability. The spinal fusion implants of the present invention may have wells extending into the material of the implant from the surface for the purpose of holding fusion promoting materials and to provide for areas of bone ingrowth fixation. A variety of surface irregularities may be employed to increase implant stability and implant surface area, and/or for the purpose of advancing the spinal fusion implant into the fusion site.

**EXHIBIT F**

168. A frusto-conical interbody spinal fusion implant, comprising:

a body having an insertion end, a trailing end and an outer surface; and

bone engaging means for engaging said implant to adjacent vertebrae of the spine, the outer locus of said bone engaging means forming a substantially frusto-conical configuration substantially along a portion of said bone engaging means in contact with said adjacent vertebrae, said implant being made of a material appropriate for human implantation.

169. The implant of claim 168 in which said body has a substantially frusto-conical configuration substantially along a portion of said outer surface in contact with said adjacent vertebrae.

170. The implant of claim 168 in which said body has a substantially cylindrical configuration substantially along a portion of said outer surface in contact with said adjacent vertebrae.

171. The spinal fusion implant of claim 168 in which said bone engaging means comprises an external thread.

172. The spinal fusion implant of claim 168 in which said bone engaging means comprises a plurality of posts spaced apart along at least a portion of the outer surface of said body.

173. The spinal fusion implant of claim 168 in which said bone engaging means comprises a mesh-like material having a plurality of interstices for receiving fusion promoting material.

174. The spinal fusion implant of claim 168 in which said bone engaging means includes a plurality of surface roughenings for

CONICAL.505

engaging said adjacent vertebrae and for maintaining said implant in place, said surface roughenings being present on at least a portion of said outer surface of said implant.

175. The spinal fusion implant of claim 168 having a longitudinal central axis and at least one truncated side forming a planar surface parallel to said central axis.

176. A spinal fusion implant, comprising:

a body having an outer locus larger than the space between two adjacent vertebrae to be fused, said outer locus being substantially cylindrical along a portion of said implant in contact with said adjacent vertebrae; and

bone engaging means for engaging said implant to said adjacent vertebrae of the spine on the exterior of said body, said implant being made of a material appropriate for human implantation.

177. The spinal fusion implant of claim 176 including a plurality of openings in the exterior surface of said implant.

178. The spinal fusion implant of claim 176 in which said bone engaging means comprises an external thread.

179. The spinal fusion implant of claim 176 in which said bone engaging means comprises a plurality of posts spaced apart along at least a portion of the outer surface of said body.

180. The spinal fusion implant of claim 176 in which said bone engaging means comprises a mesh-like material having a plurality of interstices for receiving fusion promoting material.

181. The spinal fusion implant of claim 176 in which said bone engaging means includes a plurality of surface roughenings for

engaging said adjacent vertebrae and for maintaining said implant in place, said surface roughenings being present on at least a portion of said outer surface of said implant.

182. The spinal fusion implant of claim 176 having a longitudinal central axis and at least one truncated side forming a planar surface parallel to said central axis.

## EXHIBIT F

RECEIVED  
CENTRAL FAX CENTER

SEP 30 2005

LEWIS ANTEN  
A PROFESSIONAL CORPORATION  
16830 VENTURA BOULEVARD  
SUITE 411  
ENCINO, CALIFORNIA 91436  
TELEPHONE (818) 501-3535  
TELECOPIER (818) 501-3618

TELECOPY TRANSMISSION SHEETCONFIRM RECEIPT: YES ☐ NO ☐

DATE: May 4, 1995

TO: Ms. Eva Renkei Fax No.: (818) 766-9849

FROM: Amadeo Ferraro, Esq.

RE: Frusto-Conical Spinal Fusion Implants  
Our File No. P-12509

NO. OF PAGES (INCLUDES THIS COVER SHEET): 9

## MESSAGE:

Enclosed is are the final corrections to the drawings.  
Please call me to discuss.

IF YOU DO NOT RECEIVE A CLEAR OR COMPLETE FAX, PLEASE CALL US AT  
(818) 501-3535. OUR FAX NUMBER IS (818) 501-3618

PRIVACY NOTICE

THE INFORMATION CONTAINED IN THIS FAX IS ATTORNEY/CLIENT PRIVILEGED AND CONFIDENTIAL, INTENDED FOR THE USE OF THE INDIVIDUAL OR ENTITY NAMED ABOVE. IF THE READER OF THIS MESSAGE IS NOT THE INTENDED RECIPIENT (OR THE EMPLOYEE OR AGENT RESPONSIBLE TO DELIVER IT TO THE INTENDED RECIPIENT), YOU ARE HEREBY NOTIFIED THAT ANY DISSEMINATION, DISTRIBUTION OR COPYING OF THIS COMMUNICATION IS PROHIBITED. IF YOU HAVE RECEIVED THIS COMMUNICATION IN ERROR, PLEASE NOTIFY US BY COLLECT TELEPHONE AND RETURN THE ORIGINAL MESSAGE TO US AT THE ADDRESS LISTED ABOVE AT OUR EXPENSE.



## EXHIBIT H

## APPLICATION FOR LETTERS PATENT

BY

GARY KARLIN MICHELSON, M.D.

FOR

THREADED FRUSTO-CONICAL INTERBODY  
SPINAL FUSION IMPLANTSCERTIFICATE OF EXPRESS MAILING

"Express Mail"

Mailing Label No. EG US

Date of Deposit: \_\_\_\_\_

I hereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. § 1.10 on the date indicated above and is addressed to:

Signed: \_\_\_\_\_

PATENT APPLICATION  
Assistant Commissioner for Patents  
Washington, D.C. 20231.

Typed or  
Printed Name: \_\_\_\_\_

Date: \_\_\_\_\_

I:\ANTEN\AMH20\PCTRD.AF2

1

## BACKGROUND OF THE INVENTION

### Related Applications

This application is a continuation in part of copending United States application Serial No. 08/396,414 filed on February 27, 1995 which is a continuation-in-part of United States application Serial No. 08/074,781 filed on June 10, 1993, which is a continuation in part of United States application Serial No. 07/698,674 filed on May 10, 1991 which is a divisional of application Serial No. 07/205,935 filed on June 13, 1988, now United States Patent No. 5,015,247 all of which are incorporated herein by reference.

This application is also a continuation-in-part of United States application Serial No. 08/390,131 entitled Interbody Spinal Fusion Implants filed on February 17, 1995. This application is also a continuation in part of design patent Application Serial No. 29/023,623 entitled Spinal Distractor filed on October 3, 1994.

[REDACTED]

### Field of the Invention

The present invention relates generally to interbody spinal fusion implants, and in particular to spinal fusion implants configured to restore and maintain two adjacent vertebrae of the spine in anatomical lordosis.

### Description of The Related Art

Interbody spinal fusion refers to the method of achieving bony bridging between adjacent vertebrae through the disc space, the space between adjacent vertebrae normally occupied by a spinal disc. Numerous implants to facilitate such a fusion have been described by Cloward, Brantigan, Michelson, and others, and are known to those skilled in the art. Generally, cylindrical implants offer the advantage of conforming to an easily prepared recipient bore spanning the disc space and penetrating into each of the adjacent vertebrae. Such a bore may be created by use of a drill. It is an anatomical fact that both the cervical spine and the

lumbar spine are normally lordotic, that is convex forward. Such alignment is important to the proper functioning of the spine. Commonly, those conditions which require treatment by spinal fusion are associated with a loss of lordosis.

Therefore, there exists a need for spinal fusion implants and instrumentation that permits for the uniform depth of bone removal from each of the adjacent vertebrae while restoring anatomical lordosis.

#### SUMMARY OF THE INVENTION

The present invention is directed to a variety of interbody spinal fusion implants having at least a partially frusto-conical configuration. In the preferred embodiment, the spinal fusion implants of the present invention have body that is partially or fully frusto-conical shape substantially along the portion of the implant in contact with the adjacent vertebrae of the spine. The spinal fusion implants of the present invention have an external thread for engaging the adjacent vertebrae of the spine and have an insertion end and a trailing end. The external thread may have a variable or constant thread radius and/or a *CONSTANT* *OR* variable thread height measured from the body of the implant.

The spinal fusion implants of the present invention may be further modified so that while the upper and lower surfaces are portions of a frusto-cone, at least one side portion may be truncated to form a planar surface that is parallel to the central longitudinal axis of the implant to form straight walls. These implants may have a more tapered aspect at the insertion end of the implant to facilitate insertion. The spinal fusion implants of the present invention may be relatively solid and/or porous and/or hollow, and may have surface roughenings to promote bone ingrowth and stability.

The spinal fusion implants of the present invention may have wells extending into the material of the implant from the surface for the purpose of holding fusion promoting materials and to provide for areas of bone ingrowth fixation. These wells, or

holes, may pass either into or through the implant and may or may not intersect. The spinal fusion implants of the present invention may have at least one chamber which may be in communication through at least one opening to the surface of the implant. Said chamber may have at least one access opening for loading the chamber with fusion promoting substances. The access opening may be capable of being closed with a cap or similar means.

The spinal fusion implants of the present invention offer significant advantages over the prior art implants:

1. Because the spinal fusion implants of the present invention are at least partially frusto-conical in shape, those that taper from the leading edge to the trailing edge, they are easy to introduce and easy to fully insert into the spinal segment to be fused. In the preferred embodiment, where the trailing edge of the implant is larger than the leading edge, the implant utilizes a tapered forward portion and an increasing thread height relative to the body from the leading edge to the trailing edge to facilitate insertion.

2. The shape of the implants of the present invention is consistent with the shape of the disc, which the implants at least in part replace, wherein the front of the disc is normally taller than the back of the disc, which allows for normal lordosis. The implants of the present invention are similarly taller anteriorly than they are posteriorly.

3. The spinal fusion implants of the present invention allow for a minimal and uniform removal of bone from the vertebrae adjacent the disc space while still providing for an interbody fusion in lordosis when properly inserted.

4. The spinal fusion implants of the present invention conform to a geometric shape, which shape is readily producible at the site of fusion, to receive said spinal

fusion implants.

The spinal fusion implants of the present invention can be made of any material appropriate for human implantation and having the mechanical properties sufficient to be utilized for the intended purpose of spinal fusion, including various metals such as cobalt chrome, stainless steel or titanium including its alloys, various plastics including those which are bio-absorbable, and various ceramics or combination sufficient for the intended purpose. Further, the spinal fusion implants of the present invention may be made of a solid material, a mesh-like material, a porous material and/or may comprise, wholly or in part, materials capable of directly participating in the spinal fusion process, or be loaded with, composed of, treated or coated with chemical substances such as bone, morphogenic proteins, hydroxyapatite in any of its forms, and osteogenic proteins, to make them bioactive for the purpose of stimulating spinal fusion. The implants of the present invention may be wholly or in part bioabsorbable.

#### OBJECTS OF THE PRESENT INVENTION

It is an object of the present invention to provide a spinal fusion implant that is easily inserted into the spine, having a tapered leading end;

It is another object of the present invention to provide a spinal fusion implant that tapers in height from one end to the other consistent with the taper of a normal spinal disc;

It is yet another object of the present invention to provide a spinal fusion implant that is capable of maintaining anatomic alignment and lordosis of two adjacent vertebrae during the spinal fusion process;

It is still another object of the present invention to provide a spinal fusion implant that is self stabilizing within the spine;

It is yet another object of the present invention to provide a spinal fusion implant that is capable of providing

stability between adjacent vertebrae when inserted;

It is still another object of the present invention to provide a spinal fusion implant that is capable of participating in the fusion process by containing, being composed of, or being treated with fusion promoting substances;

It is further another object of the present invention to provide a spinal fusion implant that is capable of spacing apart and supporting adjacent vertebrae during the spinal fusion process;

It is still further another object of the present invention to provide a spinal fusion implant that is consistent in use with the preservation of a uniform thickness of the subchondral vertebral bone;

It is another object of the present invention to provide a spinal fusion implant having a shape which conforms to an easily produced complementary bore at the fusion site; and

It is a further object of the present invention to provide a frusto-conical spinal fusion implant which may be placed side by side adjacent to a second identical implant across the same disc space, such that the combined width of the two implants is less than sum of the individual heights of each implant.

These and other objects of the present invention will become apparent from a review of the accompanying drawings and the detailed description of the drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a side elevational view of the spinal fusion implant of the present invention having a body that is frusto-conical with an external thread having a substantially uniform radius.

Figure 1A is an enlarged fragmentary view along line 1A of Figure 1 illustrating the surface configuration of the implant of Figure 1.

Figure 2 is an alternative embodiment of the spinal fusion implant of the present invention having a frusto-conical body with an external thread radius and thread height that are not

constant.

Figure 3 is a cross sectional view along line 3--3 of the implant of Figure 2.

Figure 4 is a side elevational view of an alternative embodiment of the spinal fusion implant of the present invention.

Figure 5 is a side elevational view and partial cut-away of a segment of the spinal column in lordosis showing the spinal fusion implant of Figure 4 being implanted with a driving instrument from the posterior approach to the spinal column.

Figure 6 is a side elevational view of an alternative embodiment of the spinal fusion implant of the present invention having a frusto-conical body and truncated sides.

Figure 7 is an end view along line 7--7 of the spinal fusion implant of Figure 6 shown placed beside a second, identical implant shown in hidden line.

Figure 8 is a side elevational view of an alternative embodiment of the spinal fusion implant of the present invention having a body with an irregular configuration.

#### DETAILED DESCRIPTION OF THE DRAWINGS

Referring to Figure 1, a side elevational view of the spinal fusion implant of the present invention generally referred to by numeral 20 is shown. The implant 20 has a body 22 that is frusto-conical in shape such that the body 22 has a diameter (root diameter) that is generally frusto-conical. The body 22 has an insertion end 24 and a trailing end 26. The insertion end 24 may include a tapered portion 25 to facilitate insertion of the spinal implant 20. In the preferred embodiment, when the implant 20 is inserted from the anterior aspect of the spine, the body 22 of the implant 20 has a maximum diameter at a point nearest to the trailing end 26 and a minimum diameter at a point nearest to the insertion end 24.

The implant 20 has an external thread 28 having a substantially uniform radius  $R_1$  measured from the central longitudinal axis  $L_1$  of the implant 20. The outer locus of the

external thread 28 (major diameter) has an overall configuration that is substantially parallel to the longitudinal axis  $L_1$ . While the major diameter of the implant 20 is substantially uniform, the external thread 28 may be modified at the leading edge by having initially a reduced thread radius to facilitate insertion of the implant 20 and may also be modified to make the external thread 28 self-tapping. In the preferred embodiment, the external thread 28 has a first thread 30 of a lesser radius than the radius  $R_1$  of the remainder of the external thread 28 to facilitate insertion of the implant 20. The second thread 32 has a greater radius than the first thread 30, but is still shorter than the radius  $R_1$  of the remainder of the external thread 28 which is thereafter of constant radius.

The body 22 is frusto-conical substantially along the portion of the body 22 in contact with the adjacent vertebrae of the spine which allows for the creating and maintaining of the adjacent vertebrae of the spine in the appropriate angular relationship to each other in order to preserve and/or restore the normal anatomic lordosis of the spine. The substantially uniform radius  $R_1$  of the external thread 28 of the implant 20 allows for the engaging of the bone of the adjacent vertebrae in a position that counters the forces which tend to urge the implant 20 from between the adjacent vertebrae in the direction opposite to which the implant 20 was implanted. The greater thread height measured from the body 22 near the leading end 24 of the implant 20 provides greater purchase into the vertebral bone and again enhances the stability of the implant 20. Further, the configuration of the external thread 28 increases the surface area of the implant 20 in contact with the vertebrae to promote bone ingrowth.

The implant 20 has a recessed slot 34 at its trailing end 26 for receiving and engaging insertion instrumentation for inserting the implant 20. The recessed slot 34 has a threaded opening 36 for threadably attaching the implant 20 to instrumentation used for inserting the implant 20.

Referring to Figure 1A, the implant 20 has an outer



surface 38 that is porous to present an irregular surface to the bone to promote bone ingrowth. The outer surface 38 is also able to hold fusion promoting materials and provides for an increased surface area to engage the bone in the fusion process and to provide further stability. It is appreciated that the outer surface 38, and/or the entire implant 20, may comprise any other porous material or roughened surface sufficient to hold fusion promoting substances and/or allow for bone ingrowth and/or engage the bone during the fusion process. The implant 20 may be further coated with bioactive fusion promoting substances including, but not limited to, hydroxyapatite compounds, osteogenic proteins and bone morphogenic proteins. The implant 20 is shown as being solid, however it is appreciated that it can be made to be substantially hollow or hollow in part.

In the preferred embodiment, for use in the lumbar spine, the implant 20 has an overall length in the range of approximately 24 mm to 32 mm with 26 mm being the preferred length. The body 22 of the implant 20 has a root diameter at the insertion end 24 in the range of 8-20 mm, with 14-16 mm being the preferred root diameter at the insertion end, and a root diameter at the trailing end 26 in the range of 10-24 mm, with 16-18 mm being the preferred diameter at the trailing end 26, when said implants are used in pairs. When used singly in the lumbar spine, the preferred diameters would be larger.

In the preferred embodiment, the implant 20 has a thread radius  $R_1$  in the range of 6 mm to 12 mm, with 9-10 mm being the preferred radius  $R_1$ . For use in the cervical spine, the implant 20 has an overall length in the range of approximately 10-22 mm, with 12-14 mm being the preferred length. The body 22 of the implant 20 has a root diameter at the insertion end 24 in the range of 8-22 mm, with 16-18 mm being the preferred root diameter at the insertion end when used singly, and 8-10 mm when used in pairs. The body 22 of the implant 20 has a root diameter at the trailing end 26 in the range of 10-24 mm, with 18-20 mm being the preferred root diameter at the trailing end 26 when used singly, and 10-12 mm

when used in pairs; a thread radius  $R_1$  in the range of approximately 4-12 mm, with 9-10 mm being the preferred radius  $R_1$  when inserted singularly and 5-7 mm when inserted side by side in pairs.

Referring to Figure 2, an alternative embodiment of implant 120 is shown and generally referred to by the numeral 120'. The implant 120' has a body 122' similar to body 122 of implant 120 and has an external thread 128' having a radius  $R_2$  measured from the central longitudinal axis  $L_2$  of the implant 120'. The thread radius  $R_2$  is not constant throughout the length of the implant 120' and the external thread 128' has a thread height that is also not constant with respect to the body 122' of the implant 120'. In the preferred embodiment, the implant 120' has an external thread 128' with a radius  $R_2$  that increases in size from the insertion end 124' to the trailing end 126' of the implant 120'.

Referring to Figure 3, a cross sectional view along line 3--3 of the implant 120 is shown. The implant 120 has an outer wall 144 surrounding an internal chamber 146. The large and small openings 140 and 142 may pass through the outer wall 144 to communicate with the internal chamber 146. The internal chamber 146 may be filled with bone material or any natural or artificial bone growth material or fusion promoting material such that bone growth occurs from the vertebrae through the openings 140 and 142 to the material within internal chamber 146. While the openings 140 and 142 have been shown in the drawings as being circular, it is appreciated that the openings 140 and 142 may have any shape, size configuration or distribution, suitable for use in a spinal fusion implant without departing from the scope of the present invention.

The implant 120 has a cap 148 with a thread 150 that threadably attaches to the insertion end 124 of the spinal fusion implant 120. The cap 148 is removable to provide access to the internal chamber 146, such that the internal chamber 146 can be filled and hold any natural or artificial osteoconductive, osteoinductive, osteogenic, or other fusion enhancing material.

Some examples of such materials are bone harvested from the patient, or bone growth inducing material such as, but not limited to, hydroxyapatite, hydroxyapatite tricalcium phosphate; or bone morphogenic protein. The cap 148 and/or the spinal fusion implant 120 may be made of any material appropriate for human implantation including metals such as cobalt chrome, stainless steel, titanium, plastics, ceramics, composites and/or may be made of, and/or filled, and/or coated with a bone ingrowth inducing material such as, but not limited to, hydroxyapatite or hydroxyapatite tricalcium phosphate or any other osteoconductive, osteoinductive, osteogenic, or other fusion enhancing material. The cap 148 and the implant 120 may be partially or wholly bioabsorbable.

Referring to Figure 4, a side elevational view of an alternative embodiment of the spinal fusion implant of the present invention generally referred to by numeral 520 is shown. The implant 520 has a body 522 having a root diameter that is frusto-conical in the reverse direction as that of implant 20 shown in Figure 1, in order to preserve and/or restore lordosis in a segment of spinal column when inserted from the posterior aspect of the spine. The body 522 has an insertion end 524 and a trailing end 526. In the preferred embodiment, the body 522 of the implant 520 has a minimum diameter at a point nearest to the trailing end 526 and a maximum diameter at a point nearest to the insertion end 524. The insertion end 524 may have an anterior nose cone portion 530 presenting a tapered end to facilitate insertion.

The implant 520 has an external thread 528 having a substantially uniform radius  $R_e$  measured from the central longitudinal axis  $L_e$  of the implant 520, such that the external diameter of the external thread 528 (major diameter) has an overall configuration that is substantially parallel to the longitudinal axis  $L_e$ . It is appreciated that the thread 528 can have a major diameter that varies with respect to the longitudinal axis  $L_e$ , such that the major diameter may increase from the insertion end 524 to the trailing end 526 or the reverse. The external thread 528 has a thread height measured from the body 522 that increases from the

insertion end 524 to the trailing end 526.

Referring to Figure 5, a segment of the spinal column S is shown with the vertebrae  $V_1$  and  $V_2$  in lordosis and an implant 520 shown being inserted from the posterior aspect of the spinal column S with an instrument driver D. The implant 520 is inserted with the larger diameter insertion end 524 first in order to initially distract apart the vertebrae  $V_1$  and  $V_2$ , which then angle toward each other posteriorly as the implant 520 is fully inserted. It is appreciated that the insertion of implant 520 does not require the adjacent vertebrae  $V_1$  and  $V_2$  to be placed in lordosis prior to insertion, as the full insertion of the implant 520 itself is capable of creating the desired lordotic angular relationship of the two vertebrae  $V_1$  and  $V_2$ .

In the preferred embodiment, for use in the lumbar spine, the implant 520 has an overall length in the range of approximately 24 mm to 30 mm, with 26 mm being the preferred length. The body 522 of the implant 520 has a root diameter at the insertion end 524 in the range of 12-22 mm, with 16 mm being the preferred root diameter at the insertion end, and a root diameter at the trailing end 526 in the range of 10-20 mm, with 14 mm being the preferred diameter at the trailing end 526. In the preferred embodiment, the implant 520 has a thread radius  $R_s$  in the range of 6 mm to 12 mm, with 8 mm being the preferred radius  $R_s$ .

Referring to Figure 6, an alternative embodiment of the spinal fusion implant of the present invention generally referred to by the numeral 620 and a partial fragmentary view of a second identical implant, generally referred to by the numeral 621 are shown. The implant 620 has a body 622 that is partially frusto-conical in shape similar to body 22 of implant 20 shown in Figure 1, and has an insertion end 624 and a trailing end 626. The body 622 of the implant 620 has truncated sides 670 and 672 forming planar surfaces that are parallel to the longitudinal axis L. In this manner, two implants 620 and 621 may be placed side by side, with one of the sides 670 or 672 of each implant with little space between them, such that the area of contact with the bone of the

adjacent vertebrae is maximized. It is appreciated that the body 622 may also be cylindrical in shape and have truncated sides 670 and 672.

The implant 620 has an external thread 628 having a radius  $R_e$  measured from the central longitudinal axis  $L$ , that may be constant, such that the major diameter or outer locus of the external thread 628 has an overall configuration that is substantially cylindrical. It is appreciated that the external thread 628 may have a thread radius  $R_t$  that is variable with respect to the longitudinal axis  $L$ , such that the major diameter or outer locus of the external thread 628 has an overall configuration that is substantially frusto-conical.

Referring to Figure 7, an end view of the implant 620 placed beside implant 621 is shown. The implant 620 has a thread radius that is substantially constant and has a thread height measured from the body 622 that is greater at the sides 670 and 672. In this manner, two implants 620 and 621 can be placed beside each other with the external thread 628 of each implant interdigitated allowing for closer adjacent placement of the two implants as a result of the substantial overlap of the external thread 628 at the side 670 or 672 of the implants.

Referring to Figure 8, an alternative embodiment of the implant of the present invention is shown and generally referred to by the numeral 700. The implant 700 is similar in configuration to implant 20 shown in Figure 1, except that the body 722 has an irregular configuration. The configuration of the body 722 has a root diameter  $D$  which is variable in size throughout the length of the implant 700 and, as shown in this embodiment, comprises larger diameter portions 750 and smaller diameter portions 752. It is appreciated that each of the large diameter portions 750 may be of the same or different diameter and each of the smaller diameter portions 752 may be of the same or different diameter.

The outer surface of the body 722 of implant 720 may be filled with fusion promoting substances such that the smaller diameter portions 752 may hold such fusion promoting substances.

If so filled, the composite of the implant 700 and the fusion promoting material could still produce an even external surface of the body 722 if so desired.

While the present invention has been described in detail with regards to the preferred embodiments, it is appreciated that other variations of the present invention may be devised which do not depart from the inventive concept of the present invention. In particular, it is appreciated that the various teachings described in regards to the specific embodiments herein may be combined in a variety of ways such that the features are not limited to the specific embodiments described above.

Each of the features disclosed in the various embodiments and their functional equivalents may be combined in any combination sufficient to achieve the purposes of the present invention as described herein.

What is claimed is:

1. A frusto-conical interbody spinal fusion implant, comprising:  
a body having an insertion end, a trailing end and an outer surface; and  
an external thread for engaging said implant to adjacent vertebrae of the spine, the outer locus of said external thread forming a substantially frusto-conical configuration, said implant being made of a material appropriate for human implantation.
2. The implant of claim 1 in which said body has a substantially frusto-conical configuration.
3. The implant of claim 1 in which said body has a substantially cylindrical configuration.
4. The spinal fusion implant of claim 1 in which said trailing end is larger than said insertion end.
5. The spinal fusion implant of claim 1 in which said insertion end is larger than said trailing end.
6. The spinal fusion implant of claim 1 in which said implant comprises a bone ingrowth material.
7. The spinal fusion implant of claim 1 in which said implant comprises a fusion promoting material.
8. The spinal fusion implant of claim 1 in which said implant is at least in part bioabsorbable.
9. The spinal fusion implant of claim 1 having a plurality of openings capable retaining fusion promoting material.
11. The spinal fusion implant of claim 1 in which said external thread has a thread radius measured from the longitudinal central

axis of said implant, said thread radius being substantially uniform throughout at least a portion of said implant.

12. The spinal fusion implant of claim 1 in which said external thread has a thread radius measured from the longitudinal central axis of said implant, said thread radius being variable along the length of said implant.

13. The spinal fusion implant of claim 1 in which said external thread has a thread height measured from said body which is variable along the length of said implant.

14. The spinal fusion implant of claim 1 in which said external thread has a thread height measured from said body which is substantially constant along the length of said implant.

15. The spinal fusion implant of claim 1 in which said outer surface is porous at least in part.

16. The spinal fusion implant of claim 1 in which said implant has an internal chamber and an access opening for accessing said internal chamber.

17. The spinal fusion implant of claim 16 in which said internal chamber is capable of containing fusion promoting material.

18. The spinal fusion implant of claim 16 in which said implant comprises a wall surrounding said internal chamber.

19. The spinal fusion implant of claim 16 in which said wall has a plurality of openings passing therethrough in communication with said internal chamber.

20. The spinal fusion implant of claim 16 in which said implant has means for closing said access opening.



21. The spinal fusion implant of claim 1 in which said implant includes an engagement means for engaging instrumentation for the insertion of said implant.

22. The spinal fusion implant of claim 1 in which at least a portion of said outer surface comprises wells having at least partial walls.

23. The spinal fusion implant of claim 1 in which said implant is configured to be placed in close proximity in a side by side alignment to a second spinal fusion implant, said first and second implants when placed together having a combined overall width that is less than the sum of the individual maximum diameters of each of said first and second implants.

24. The spinal fusion implant of claim 1 having a longitudinal central axis and at least one truncated side forming a planar surface parallel to said central axis.

25. The spinal fusion implant of claim 24 in which said external thread has a thread height measured from said body which is greatest at said truncated side.

26. A frusto-conical interbody spinal fusion implant, comprising:  
a body having an insertion end, a trailing end and an outer surface; and

an external thread for engaging said implant to adjacent vertebrae of the spine, the locus of said external thread forming a substantially cylindrical configuration, said implant being made of a material appropriate for human implantation.

27. The implant of claim 26 in which said body has a substantially frusto-conical configuration.

28. The implant of claim 26 in which said body has at least in

part a cylindrical configuration.

29. The spinal fusion implant of claim 26 in which said trailing end is larger than said insertion end.

30. The spinal fusion implant of claim 26 in which said insertion end is larger than said trailing end.

31. The spinal fusion implant of claim 26 in which said implant comprises a bone ingrowth material.

32. The spinal fusion implant of claim 26 in which said implant comprises a fusion promoting material.

33. The spinal fusion implant of claim 26 in which said implant is at least in part bioabsorbable.

34. The spinal fusion implant of claim 26 having a plurality of openings capable retaining fusion promoting material.

35. The spinal fusion implant of claim 26 in which said external thread has a thread radius measured from the longitudinal central axis of said implant, said thread radius being substantially uniform throughout the length of said implant.

36. The spinal fusion implant of claim 26 in which said external thread has a thread radius measured from the longitudinal central axis of said implant, said thread radius being variable along at least a portion of said implant.

37. The spinal fusion implant of claim 26 in which said external thread has a thread height measured from said body which is variable along the length of said implant.

38. The spinal fusion implant of claim 26 in which said external

thread has a thread height measured from said body which is substantially constant along at least a portion of said implant.

39. The spinal fusion implant of claim 26 in which said outer surface is porous at least in part.

40. The spinal fusion implant of claim 26 in which said implant has an internal chamber and an access opening for accessing said internal chamber.

41. The spinal fusion implant of claim 26 in which said internal chamber is capable of containing fusion promoting material.

42. The spinal fusion implant of claim 40 in which said implant comprises a wall surrounding said internal chamber.

43. The spinal fusion implant of claim 40 in which said wall has a plurality of openings passing therethrough in communication with said internal chamber.

44. The spinal fusion implant of claim 40 in which said implant has means for closing said access opening.

45. The spinal fusion implant of claim 26 in which one of said ends of said implant includes an engagement means for engaging instrumentation for the insertion of said implant.

46. The spinal fusion implant of claim 26 in which at least a portion of said outer surface comprises wells having at least partial walls.

47. The spinal fusion implant of claim 26 in which said implant is configured to be placed in close proximity in a side by side alignment to a second spinal fusion implant, said first and second implants when placed together having a combined overall width that

is less than the sum of the individual maximum diameters of each of said first and second implants.

48. The spinal fusion implant of claim 26 having a longitudinal central axis and at least one truncated side forming a planar surface parallel to said central axis.

49. The spinal fusion implant of claim 48 in which said external thread has a thread height measured from said body which is greatest at said truncated side.

50. An interbody spinal fusion implant, comprising:

a body having a substantially cylindrical configuration, an insertion end, a trailing end and an outer surface; and

an external thread for engaging said implant to adjacent vertebrae of the spine, the locus of said external thread forming a substantially cylindrical configuration, said implant being made of a material appropriate for human implantation.

51. The spinal fusion implant of claim 50 in which said implant comprises a bone ingrowth material.

52. The spinal fusion implant of claim 50 in which said implant comprises a fusion promoting material.

53. The spinal fusion implant of claim 50 in which said implant is at least in part bioabsorbable

54. The spinal fusion implant of claim 50 having a plurality of openings capable retaining fusion promoting material.

55. The spinal fusion implant of claim 50 in which said external thread has a thread radius measured from the longitudinal central axis of said implant, said thread radius being substantially uniform for at least a portion of said implant.

56. The spinal fusion implant of claim 50 in which said external thread has a thread radius measured from the longitudinal central axis of said implant, said thread radius being variable along at least a portion of said implant.

57. The spinal fusion implant of claim 50 in which said external thread has a thread height measured from said body which is variable along at least a portion of said implant.

58. The spinal fusion implant of claim 50 in which said external thread has a thread height measured from said body which is substantially constant along the length of said implant.

59. The spinal fusion implant of claim 51 in which said outer surface is porous at least in part.

60. The spinal fusion implant of claim 51 in which said implant has an internal chamber and an access opening for accessing said internal chamber.

61. The spinal fusion implant of claim 60 in which said internal chamber is capable of containing fusion promoting material.

62. The spinal fusion implant of claim 60 in which said implant comprises a wall surrounding said internal chamber.

63. The spinal fusion implant of claim 60 in which said wall has a plurality of openings passing therethrough in communication with said internal chamber.

64. The spinal fusion implant of claim 60 in which said implant has means for closing said access opening.

65. The spinal fusion implant of claim 51 in which one of said ends of said implant includes an engagement means for engaging

instrumentation for the insertion of said implant.

66. The spinal fusion implant of claim 51 in which at least a portion of said outer surface comprises wells having at least partial walls.

67. The spinal fusion implant of claim 51 in which said implant is configured to be placed in close proximity in a side by side alignment to a second spinal fusion implant, said first and second implants when placed together having a combined overall width that is less than the sum of the individual maximum diameters of each of said first and second implants.

68. The spinal fusion implant of claim 51 having a longitudinal central axis and at least one truncated side forming a planar surface parallel to said central axis.

69. The spinal fusion implant of claim 68 in which said external thread has a thread height measured from said body which is greatest at said truncated side.

70. A frusto-conical interbody spinal fusion implant, comprising:  
a body having a substantially frusto-conical configuration, an insertion end, a trailing end and an outer surface; and  
an external thread for engaging said implant to adjacent vertebrae of the spine, said implant being made of a material appropriate for human implantation.

71. The implant of claim 70 in which said the outer locus of said external thread forms a substantially cylindrical configuration.

72. The spinal fusion implant of claim 70 in which said insertion end is larger than said trailing end.

73. The spinal fusion implant of claim 72 in which said insertion

end comprises a tapered leading portion.

74. The spinal fusion implant of claim 70 in which said trailing end is larger than said insertion end.

75. The spinal fusion implant of claim 70 in which said implant comprises a bone ingrowth material.

76. The spinal fusion implant of claim 70 in which said implant comprises a fusion promoting material.

77. The spinal fusion implant of claim 70 in which said implant is at least in part bioabsorbable.

78. The spinal fusion implant of claim 70 having a plurality of openings capable retaining fusion promoting material.

79. The spinal fusion implant of claim 70 in which said external thread has a thread radius measured from the longitudinal central axis of said implant, said thread radius being substantially uniform throughout the length of said implant.

80. The spinal fusion implant of claim 70 in which said external thread has a thread radius measured from the longitudinal central axis of said implant, said thread radius being variable along the length of said implant.

81. The spinal fusion implant of claim 70 in which said external thread has a thread height measured from said body which is variable along the length of said implant.

82. The spinal fusion implant of claim 70 in which said external thread has a thread height measured from said body which is substantially constant along the length of said implant.

83. The spinal fusion implant of claim 70 in which said outer surface is porous at least in part.

84. The spinal fusion implant of claim 70 in which said implant has an internal chamber and an access opening for accessing said internal chamber.

85. The spinal fusion implant of claim 84 in which said internal chamber is capable of containing fusion promoting material.

86. The spinal fusion implant of claim 84 in which said implant comprises a wall surrounding said internal chamber.

87. The spinal fusion implant of claim 84 in which said wall has a plurality of openings passing therethrough in communication with said internal chamber.

88. The spinal fusion implant of claim 84 in which said implant has means for closing said access opening.

89. The spinal fusion implant of claim 70 in which one of said ends of said implant includes an engagement means for engaging instrumentation for the insertion of said implant.

90. The spinal fusion implant of claim 70 in which at least a portion of said outer surface comprises wells having at least partial walls.

91. The spinal fusion implant of claim 70 in which said implant is configured to be placed in close proximity in a side by side alignment to a second spinal fusion implant, said first and second implants when placed together having a combined overall width that is less than the sum of the individual maximum diameters of each of said first and second implants.



92. The spinal fusion implant of claim 70 having a longitudinal central axis and at least one truncated side forming a planar surface parallel to said central axis.

93. The spinal fusion implant of claim 92 in which said external thread has a thread height measured from said body which is greatest at said truncated side.

ABSTRACT

The present invention is directed to a variety of interbody spinal fusion implants having at least a partially frusto-conical configuration. An external thread is employed to increase implant stability and implant surface area, and for the purpose of advancing the spinal fusion implant into the fusion site. The spinal fusion implants of the present invention may be relatively solid or hollow and may have surface roughenings to promote bone ingrowth and stability. The spinal fusion implants of the present invention may have wells extending into the material of the implant from the surface for the purpose of holding fusion promoting materials and to provide for areas of bone ingrowth fixation.